

Exceeding Customer expectations - creating a Tampo Clean Room at Rosti Poland

Rosti continues to grow and develop its business of manufacturing major modules for key customers in the wide goods market.

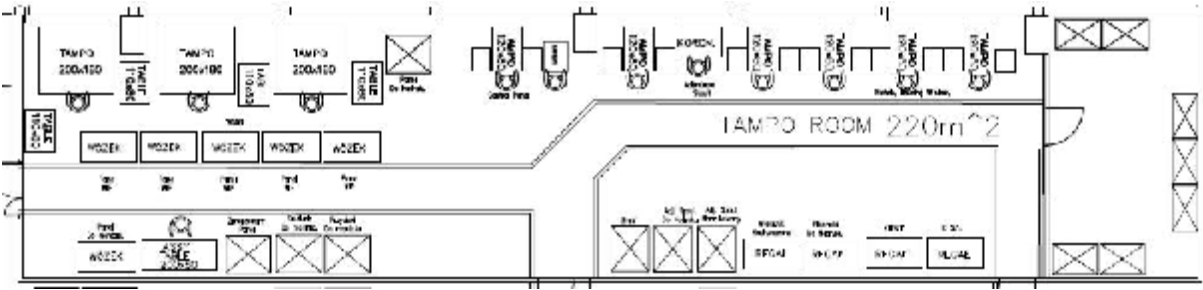
Rosti now enjoys major sales to some of the world’s global customers in this demanding market by manufacturing complete Control Panels and Door Assemblies, requiring high levels of decorative finishes; from high-finish two-coat painting, to 6 colour tampo printing, to galvanisation of large aesthetic plastic parts.

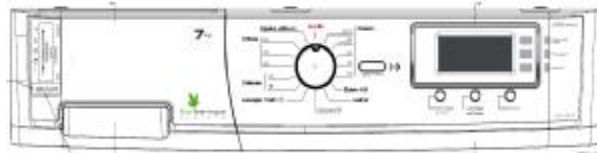
Customer expectations are high precision decorations and a very clean finish. Health & Safety requirements also demand high levels of ventilation and cleanliness for the good welfare of our employees. Therefore, in September 2009 a new tampo-printing area was designated and specially designed and prepared to meet and exceed these standards. It is a white room of 220 m² with custom wiring system and separate air-conditioning facility to achieve the utmost in cleanliness and good working conditions.



The room houses our capabilities to tampo-print on control panels, kettles and coffee machines, with the following equipment:

- 2 two-colour printers with 150X600 printing area, one of which is equipped with a servomotor table
- 1 five-colour printer with high flexibility to cater for both short and long production series. This machine has a "parking group" for 5 pads, 6 closed Ink cups with wide, flexible range of diameters Ø120-Ø200, 3 axis CNC steering system and a pneumatic rotary table at 2 positions (which gives the possibility to load one part while a second part being printed).
- 5 one-colour printers.





Rosti can now boast at having an extensive tamper printing capability with

- High level of print stability & reliability and so repeatability
- Low levels of quality rejections, and
- A controlled environment that assures a cleaner finish, a stable process and excellent working conditions for our employees.

Customer reactions have been very positive with standards meeting and exceeding their expectations in print quality, repeatability and cleanliness.

